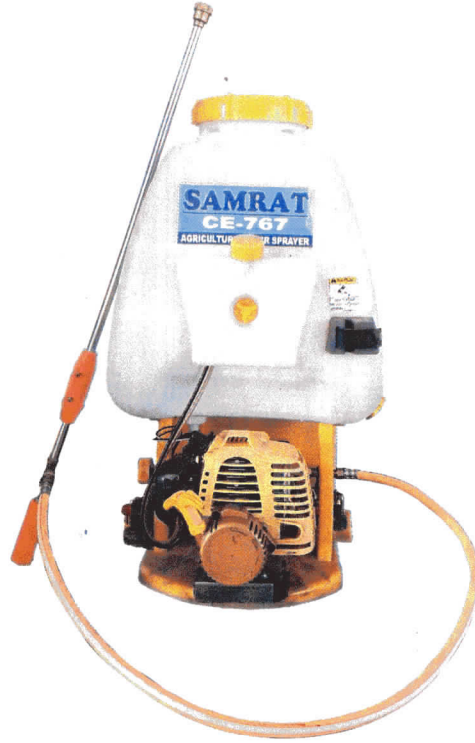


व्यावसायिक परीक्षण रिपोर्ट
COMMERCIAL TEST REPORT

संख्या/ No.: PS-456/2573/2020
माह/Month: November, 2020

THIS TEST REPORT VALID UP TO : 30th November, 2027



**SAMRAT, CE-767
ENGINE OPERATED KNAPSACK SPRAYER**



भारत सरकार

Government of India

कृषि एवं किसान कल्याण मंत्रालय

Ministry of Agriculture and Farmers Welfare

कृषि, सहकारिता एवं किसान कल्याण विभाग

Department of Agriculture, Cooperation and Farmers Welfare

उत्तरी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान

Northern Region Farm Machinery Training and Testing Institute

ट्रैक्टर नगर, सिरसा रोड, हिसार, (हरियाणा) - 125 001

Tractor Nagar, Sirsa Road, HISAR (Haryana)-125 001

[ISO 9001:2015 CERTIFIED]

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xvii)	Pipe for agitator	Galvanized iron, Brass, PVC	PVC	Conforms
xviii)	Piston (bucket) screw	Brass, stainless steel	Not applicable	--
xix)	Crank case	Aluminum alloy	Not applicable	--
xx)	Roller pump body	Nickel resistant cast iron	Not applicable	--
xxi)	Roller pump and plate	Nickel resistant cast iron	Not applicable	--
xxii)	Roller pump rotor	Nickel resistant cast iron	Not applicable	--
xxiii)	Piston pump crank shaft	Carbon steel	A quadrant gear driven by drive shaft of gear box mounted on plunger rod.	--
xxiv)	Pump inlet port end fitting	Brass	Plastic	Does not conform
xxv)	Piston rod guide	Brass, Aluminum alloy, Gunmetal, Nylon	Not applicable	--
xxvi)	Connecting rod	Carbon steel	N.A.	--
xxvii)	Gudgeon pin	Carbon steel	N.A.	--
xxviii)	Big end bearing	Steel coated with tin base white metal	Not applicable	--
xxix)	Small end bush	Gunmetal	Not applicable	--
xxx)	The material used for different components shall be declared by the manufacturer all the components mentioned in the table-I may not be present in a particular sprayer.		Declared by the applicant	Conforms

3. TEST FOR DISCHARGE RATE OF PUMP

[vide Clause 8.3 of IS- 11313: 2007]

1. Date of test : 28/11/2020
2. Atmospheric conditions :
 - a) Temperature : 21° C
 - b) Relative humidity : 41 %
 - c) Pressure : 99.7 kpa

3. Data recorded

Speed of engine (rpm)	Working pressure (kg/cm ²)	Test No.	Delivery from the discharge line (ml/min)	Overflow (ml/min)	Average delivery from the discharge line (ml/min)	Discharge rate of pump (ml/min)	Hydraulic Power (kW)
5487	10	1.	6100	NIL	6040.0	6040.0	0.10
		2.	6050				
		3.	6020				
		4.	5990				
5327	12	1.	5800	NIL	5762.5	5762.5	0.12
		2.	5750				
		3.	5740				
		4.	5760				

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5197	14	1.	5650	NIL	5632.5	5632.5	0.13
		2.	5620				
		3.	5590				
		4.	5670				
5067	16	1.	5520	NIL	5490.5	5490	0.15
		2.	5500				
		3.	5460				
		4.	5480				

Minimum discharge rate = 5490.0 ml/min at 16 kg/cm²
 Maximum discharge rate = 6040 ml/min at 10 kg/cm²
 Discharge at rated pressure = 6040 ml/min at 10 kg/cm²

4. TEST FOR VOLUMETRIC EFFICIENCY OF PUMP [vide clause 8.4 of IS: 11313-2007]

Date : 28.11.2020
 Rated pressure, kg/cm² : 10
 Engine speed corresponding to rated pressure (rpm) : 5487
 Theoretical cubic capacity of pump, ml : 6419.52
 Actual volume at rated pressure, ml : 6097.50
 Volumetric efficiency, % : 95.0

5. POWER REQUIREMENT

During the pump operation from minimum to maximum pressure range, the max. hydraulic power was observed as 0.15 kW against the declared net power output of engine as 0.65 kW.

6. ENGINE PERFORMANCE TEST

In pursuance of Ministry's order No. 7-23/2011-M&T (I&P) dated 20.04.2011 the engine performance test has not been conducted and the specifications/performance as specified by the applicant/ declared in the manual have been endorsed.

S.No.	Parameter	Declaration
i	Engine Type	: Single cylinder, 2 stroke, air cooled, Petrol engine.
ii	Bore,(mm)	: 33
iii	Stroke (mm)	: 30
iv	Displacement,(cc)	: 26
v	Net power out put	: 0.65 kW @ 6500 rpm
vi	Max Torque	: 1.1 Nm @ 6000 rpm

7. PRESSURE ADJUSTMENT TEST.
(Vide clause 8.7.1 of IS: 11313-2007)

1. Date of test : 28.11.2020
2. Atmospheric conditions
 - a. Temperature : 21 °C
 - b. Relative humidity : 41 %
 - c. Pressure : 99.7 Kpa
3. Data recorded

S. No.	Working pressure(kg/cm ²)	Fluctuation range (kg/cm ²)	Pressure drop (kg/cm ²)	Ratio
1.	10	NIL	NIL	--
2.	12	NIL	NIL	--
3.	14	NIL	NIL	--
4.	16	NIL	NIL	--

4. Resistance of pressure: Yes

8. TEST FOR HYDRAULIC SPRAY GUN
[vide Clause 7.3(b) of IS- 11313: 2007 & Annex E of IS- 3652; 1995]

Date of test : 27.11.2020
Type of gun : Screw type

8.1 TEST FOR DISCHARGE RATE OF SPRAY GUN

The discharge rate for fine cone spray & jet spray pattern as 2977.5 ml/min & 5125 ml/min at the pressure of 600 kPa was declared by the applicant. The discharge rate corresponding to 600 kPa pressure was observed as under

- For fine cone spray pattern : 2870 ml/min
- For jet spray pattern : 3025 ml/min

Remarks – The observed discharge rate for jet spray pattern was not within limit specified by the relevant code/Standard.

8.2 TEST FOR SPRAY ANGLE OF SPRAY GUN

The spray angle for fine cone spray pattern at a pressure of 600 kPa was declared as 65 degree by the applicant. The same was observed as 69.8 degree.

Remarks:- The spray angle for fine cone spray pattern at a pressure of 600 kPa was observed not within the limit specified by the relevant code/standards.

8.3 STRENGTH OF GUN

Sr. No	Details	Condition
1	Condition of nozzle tip	Closed
2	Hydraulic pressure	1500 kPa
3	Duration of pressure	5 Minute
4	Result	No leak, crack or burst of gun was observed during test.

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Cl. 9.2	The exposed metallic parts shall have a protective coating to prevent surface deterioration.	Exposed metallic parts have the protective coating.	Conforms
Cl.10.	MARKING AND PACKING (Cl.10 IS:11313-2007)		
Cl.10.1 Marking	Each sprayer shall be marked with the following particulars :-		
a)	Manufacturer's name & his registered trade mark, Sl. No. and batch or code No.	Just a sticker and not proper labeling plate is provide, with following information : SAMRAT CE-767 Agriculture power sprayer	Does not Conform in spirit and also in toto

15. CRITICAL TECHNICAL SPECIFICATIONS

(Deferred till 31.12.2020 vide Ministry's O.M. No 13-13/2020 M & T (I & P) dated 24.04.2020)

16. CONFORMITY TO INDIAN STANDARDS

- i) IS:11313-2007 (Reaffirmed 2012)-Hydraulic power sprayer-specification : **Does not conform in toto**
- ii) Spray nozzle and spray gun as per IS:3652-1995 (Reaffirmed 2011) : **Does not conform in toto**
- iii) Hose and hose connection as per IS:10134-1994 : **Conforms**
- iv) IS: 2643-2005-Pipe threads where pressure-tight joint are not made on the threads-dimensions, tolerance and designation : **Conforms**
- v) IS: 7347-1974 (Reaffirmed 2006)-Specification for performance of small size spark ignition engines for agricultural water pumps, sprayers, tillers, reapers and other similar applications : **Could not be ascertained**

17. COMMENTS AND RECOMMENDATIONS


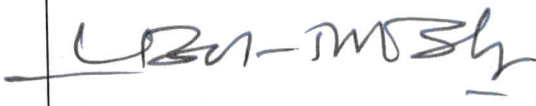
- 17.1 The strainer in nozzle is not provided. It may be considered for providing.
- 17.2 The serial number and year of manufacture of sprayer is not specified. It **MUST** be looked into.
- 17.3 The serial number and compression ratio of engine is not specified. It **MUST** be looked into.

- 17.4 The material of pump inlet port end fitting does not meet the requirement of relevant code/standard. It **MUST** be looked into.
- 17.5 The discharge rate for jet spray pattern of gun at a pressure of 600 kPa does not conform to the requirement of IS: 3652-1995. It **MUST** be looked into.
- 17.6 The spray angle for fine cone spray pattern of spray gun at a pressure of 600 kPa does not conform to the requirement of IS: 3652-1995. It **MUST** be looked into.
- 17.7 The spray gun is not designated and marked by its identification mark, the identification mark as per specified by Indian Standard. It **MUST** be looked into
- 17.8 The discharge rate for jet spray pattern of nozzle at a pressure of 300 kpa does not conform to the requirement of IS:3652-1995. It **MUST** be looked into.
- 17.9 The spray angle for fine cone spray pattern of nozzle at a pressure of 300 kPa does not conform to the requirement IS:3652-1995. It **MUST** be looked into.
- 17.10 At rated pressure of 10 kg/cm² the pump discharge was observed as 6040 ml/min. against the minimum requirement of 8000.0 ml/min. It **MUST** be looked into.
- 17.11 The pressure gauge with full scale reading 100 bar is provided, thus it does not conform to requirement of IS:11313-2007. It **MUST** be looked into.
- 17.12 The spray nozzle is not designated and marked by its identification mark, the Identification mark as per specified by Indian Standard. It **MUST** be looked into.
- 17.13 The necessary tools are not provided. It **MUST** be looked into.
- 17.14 The diameter of connecting rod of gun does not meet the requirement of Indian standard. It **MUST** be looked into.
- 17.15 The make and model of sprayer, engine and pump all are given as "SAMRAT, CE-767". For the sake of clarity this may be looked into for necessary amendment.
- 17.16 A suitable labeling plate (not sticker) needs to be provided with "inter alia" following information
- i) Manufacturing's name
 - ii) Make
 - iii) Model
 - iv) Month & year of manufacture
 - v) Rated pressure
 - vi) Rated Speed
 - vii) Discharge rate
 - viii) Power rating of engine
 - ix) SFC of engine

18. TECHNICAL LITERATURE

One leaflet entitled "Knapsack Power Sprayer operator's manual" has been provided. The same, however, does not indicate the make and model of the sprayer it is related to. It amounts to not providing the relevant literature. It is therefore recommended that the literature be brought out as per IS: 8132-1999.

TESTING AUTHORITY

MAAN SINGH SENIOR TECHNICAL ASSISTANT	
P. K. PANDEY DIRECTOR	

19. APPLICANT'S COMMENTS

"We will inform all your recommendations to our manufacturer to make all possible and necessary changes for our future products"

